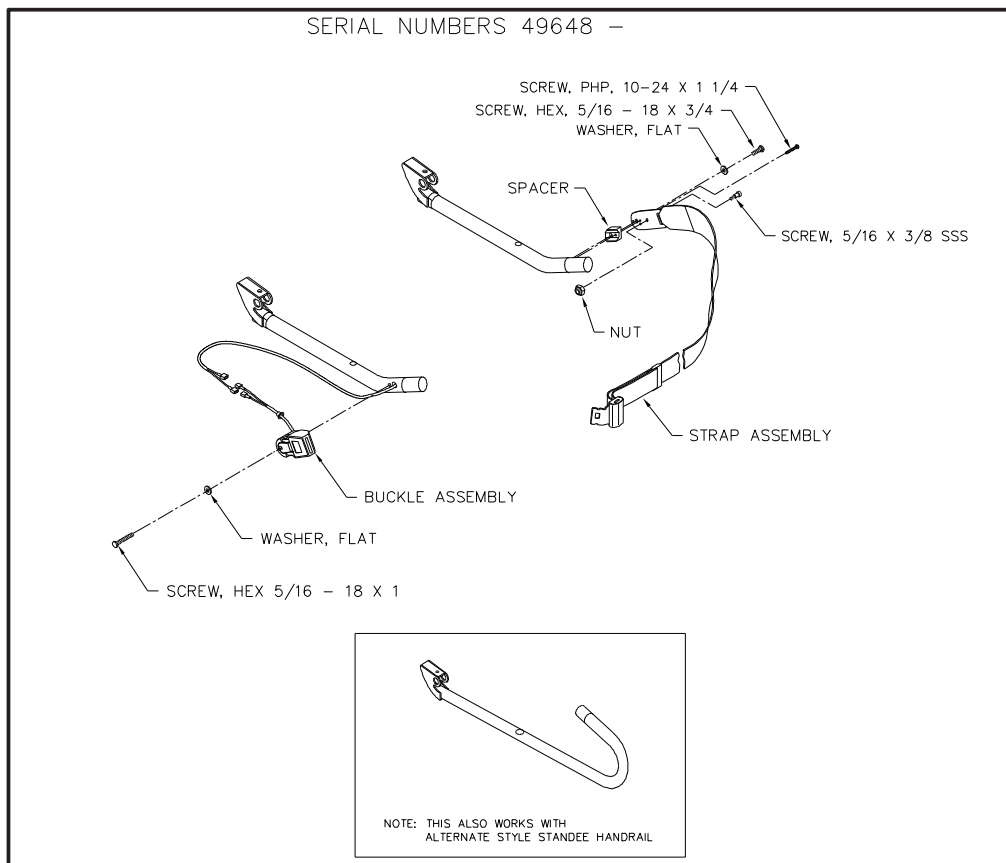




**INSTALLATION INSTRUCTIONS**  
**INSTALLATION KITS # 13054, 13055, 16092 AND 19410**  
**KIT, RESTRAINT BELT, TRANSIT AND ADA APP'S, S-SERIES**

- # Be certain that these supplemental instructions are read and understood completely before installation is attempted. You should also refer to the Service/Owner Manual for additional installation instructions and safety precautions.
- # Check contents of this documentation package and notify Ricon immediately of any missing items. Claims for damages that have occurred during shipping must be made to the shipper.

**I. RESTRAINT BELT INSTALLATION**



**[FIG.1] INSTALLATION DETAIL DIAGRAM**

- # REMOVE EXISTING BUCKLE ASSEMBLY.
- # REMOVE EXISTING STRAP ASSEMBLY.
- # ASSEMBLE NEW BUCKLE ASSEMBLY TO HANDRAIL AS PER DIAGRAM ABOVE. TORQUE ON SCREWS NOT TO EXCEED 10FT LBS.
- # INSTALL FEMALE TERMINALS TO BUCKLE ASSEMBLY IF APPLICABLE.
- # ASSEMBLE NEW STRAP ASSEMBLY TO HANDRAIL AS PER DIAGRAM ABOVE. TORQUE ON

**SCREWS NOT TO EXCEED 10FT LBS.**

## NOTES